

Work Order ID 131664

131664

Page 1

April-21-15 10:55:08 AM

Item ID: D4381-1 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: X-Tube Strap Bumper
 Start Date: 4/21/15 Start Qty: 100.00 ***100*** Cust Item ID:
 Required Date: 4/30/15 Req'd Qty: 100.00 ***100*** Customer:
 Reference:

Approvals: Process Plan: CZ Date: 15/04/21 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4381	A

100 PURCHASING 0.00

100

Purchasing Memo 0.00
 Purchasing Issue P/O: 28209
 Manufacture as per Dwg D4381
 Possible Supplier: VIP Rubber Company, Inc
 Material release note required

CZ 15/04/21 100

110 Receive & Inspect for Damage & Mat'l Certs 0.00

110

Packaging Memo 0.00
 Packaging Ensure Material Release Note is attached

100x SP 1506-04

120 QC6- Inspect dimensions to drawing 0.00

120

QC Memo 0.00
 Quality Control NEED A 100% VISUAL INSPECTION FOR ALL RECEIVED PARTS, FOR
 CRACKS OR LARGE VOIDS

100

DAS
38

JUN 05 2015

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location.	0.00							
130									
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

JUN 08 2015

JUN 08 2015

JUN 08 2015

Picklist Print

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Work Order ID: 131664

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Parent Item: D4381-1

D4381-1

Parent Item Name: X-Tube Strap Bumper

Start Date: 4/21/15

Required Date: 4/30/15

Start Qty: 100.00

Required Qty: 100.00

Comments: IPP REV:A 11.05.10 new issue DD verf;JLM

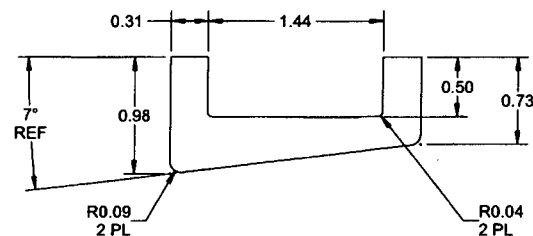
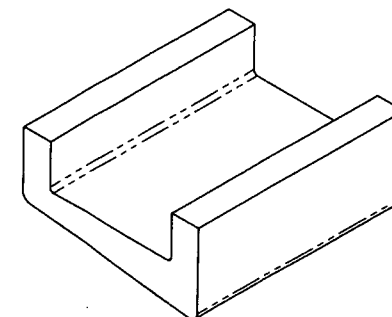
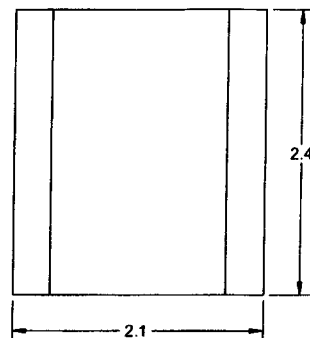
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4381-1P		Purchased	No			110	Each	0.0000	1	100			

D4381-1P

X-Tube Strap Bumper

100x Sp B-06-04.

CL15/04/21
w/10.13/664



D4381-1 X-TUBE STRAP BUMPER

NOTES:

- 1) MATERIAL: POLYURETHANE, 80-85 DUROMETER, BLACK
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.09 lbs APPROX

RELEASED
2011-11-02

A NEW ISSUE		AJS	11.04.13
REV.	DESCRIPTION		BY DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>[Signature]</i>	DRAWING NO. D4381	REV. A
MFG. APPR.	<i>[Signature]</i>	SHEET 1 OF 1	
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	X-TUBE STRAP BUMPER	
DATE	11.04.13	COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO28209**

Purchase Order Date 4/21/2015 1:33:07 PM
PO Print Date 4/27/2015

Page Number 1 of 2

Order From :

VU-VIP001

Ship To : DART AEROSPACE LTD

VIP RUBBER COMPANY INC.
540 SOUTH CYPRESS STREET
LA HABRA, CA 90631
US

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

REVISED \$

Contact Name

Vendor Phone

562 905 3456

Ship To Contact

Ship To Phone

Ship Via:

FedEx PI collect

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

USD

FOB

FOB Origin

Line Nbr	Reference Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
	Line Comments		Promise Date				
	Delivery Comments						
1	D4381-1P	X-Tube Strap Bumper	5/22/2015		100.00	\$5.77	\$577.00
			Yes		Each		
			5/22/2015				
	AS PER DWG D4381 REV. A B131664 MATERIAL: POLYURETHANE, 80-85 DUROMETER, COLOR BLACK						

Line Total: \$577.00

2	71401-45	PROCUREMENT QUALITY CLAUSES	5/22/2015		1.00	\$0.00	\$0.00
			No				
			5/22/2015				
	Procurement Quality Clauses A004 faa-pma/tso A005 right of entry A016 personnel qualification A025 certification of conformance A040 notification of quality escape A043 retention of quality documents						

SP15-06-04
Line Total: \$0.00

Note:

4/27/2015

All Materials
Rubber
Plastic
TPE
Molding
Sheeting
Extrusion
Fabrication



VIP Rubber Company, Inc.

540 S. Cypress Street
La Habra, CA 90631
(562) 905-3456 (Phone)
(562) 905-3460 (Fax)
www.viprubber.com



Rubber / Plastic
Metal Bonding
Silicone
PSA
Sponge
Cut To Length
Co-Extrusion
Hot Melt Tape
And More...

Location: 100

*****PACKING LIST*****

INVOICE DATE 6/3/2015

INVOICE NUMBER: 434289

SOLD TO: DART AEROSPACE LTD
HAWKESBURY, ONTARIO
CANADA, K6A 1K7

SHIP TO: DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ONTARIO
CANADA, K6A 1K7

DATE	PURCHASE ORDER NUMBER	CUST#	F.O.B.	SALESPERSON
6/3/2015	PO28209	3626	ORIGIN	CINDY LECLAIR
TERMS		SHIP VIA		
NET/30 DAYS		FEDEX P1 COLLECT		
SHIPPED	DESCRIPTION		PRICE	TOTAL
100.00 PCS ✓	VIP PART ID: 6344 D4381-1P X-TUBE STRAP BUMPER BLACK DWG #: D4381 REV A 84/CAST URETHANE LOT #:4051235			

ORDER COMPLETE.....THANK YOU

SHIPPING 1 CTN @ 13#

WE APPRECIATE YOUR BUSINESS
BUY AMERICAN

MERCHANDISE NOT RETURNABLE AFTER 30 DAYS

The goods hereby sold are warranted free from defects in workmanship and materials for sixty (60) days from shipment to Buyer. No other express warranty is given no affirmation of Seller, by words or action, shall constitute a warranty.
This warranty shall be limited to the repair or replacement of parts and the necessary labor and services required to repair the goods, or, at Seller's option, a refund of the purchase price, provided that the defect is reported to Seller and the goods are returned to the Seller within the warranty period. This warranty does not cover the results of ordinary wear and tear, or any part damaged by neglect, misused, accident, excessive deterioration due to corrosion from any cause, improper operation or maintenance, or any part damaged in the course of or as a result of installation, modification or adjustment performed by anyone other than the Seller or its authorized representative.

IT IS EXPRESSLY AGREED THAT THIS LIMITED WARRANTY SHALL BE IN LIEU OF ALL OTHER WARRANTIES OF FITNESS AND IN LIEU OF THE WARRANTY OF MERCHANTABILITY. THERE ARE NO WARRANTIES WHICH EXTEND BEYOND THE DESCRIPTION OF THE FACE HEREOF.

It is expressly agreed that the replacement, repair or return of the goods and repayment of the purchase price, SHALL BE THE SOLE AND EXCLUSIVE REMEDIES OF BUYER with respect to any non-conforming goods and parts thereof and shall be in lieu of any other remedy available by applicable law. Seller in no event shall be liable for consequential damages arising out of or in connection with this sale of goods, including without limitation breach of contract or repudiation by Seller. Consequential damages shall include, without limitation, loss of use, income or profit, or losses sustained as a result of injury (including death) to any person or loss or damage to property.
The foregoing terms cannot be waived or modified except by a writing signed by Seller.

A LATE CHARGE OF 1% PER MONTH (18% PER ANNUM) WILL BE MADE ON PAST DUE BALANCES.

All Materials
Rubber
Plastic
TPE
Molding
Sheeting
Extrusion
Fabrication



VIP Rubber and Plastic Company, Inc.

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Rubber / Plastic
Metal Bonding
Silicone
PSA
Sponge
Cut To Length
Co-Extrusion
Hot Melt Tape
And More...

CERTIFICATION OF CONFORMANCE

THIS IS TO CERTIFY THAT THE MATERIAL FURNISHED ON THIS PURCHASE ORDER WAS
MADE IN STRICT ACCORDANCE WITH THE NOTED SPECIFICATION

Bill To:

DART AEROSPACE LTD
HAWKESBURY, ONTARIO
CANADA, K6A 1K7

Ship To:

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ONTARIO
CANADA, K6A 1K7

Lot #: 4051235

Shipper ID: 434289

Part Number: D4381-1P

DWG#: D4381 REV A

Customer PO: PO28209

Cure Date: 2-Q-15

Date Shipped: 6/3/2015

Description: X-TUBE STRAP BUMPER

Specification:

84/CAST URETHANE

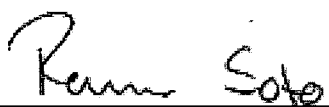
Quantity

Ordered

Shipped

100 PCS

100 PCS



Quality Control Inspector



VIP RUBBER COMPANY, INC.
540 S. Cypress
La Habra, Ca. 90631
Ph. (562) 905-3456 / Fax (562) 905-3560

FIRST ARTICLE INSPECTION REPORT



Registered to
ISO 9001

Customer DART AEROSPACE LTD		P/N or Drawing No. D4381-1P		Rev.	Job # 48208	P.O. # PO28209	Material / Stock No. URETHANE		Color BLACK
Specification 84/CAST URETHANE							Durometer 84	Tolerance +/- 5	Actual 85
Applied Tolerance: RMA Commercial Plastic VIP-1 Class-1		RMA Precision Plastic VIP-1 Class-2		RMA High Precision		Customer Specific			
Item No.	Drawing Dimension (Required)	Tolerance (+/-)	Upper Limit	Lower Limit	Inspection Results (Actual)	Accept.	Reject	Inspection Tool Used	Inspection Comments
1	2.380	0.030	2.410	2.350	2.364	☒	☐	CALIPER	
2	2.060	0.030	2.090	2.030	2.053	☒	☐	CALIPER	
3	1.440	0.030	1.470	1.410	1.449	☒	☐	CALIPER	
4	0.500	0.030	0.530	0.470	0.495	☒	☐	CALIPER	
5	0.730	0.030	0.760	0.700	0.746	☒	☐	CALIPER	
6	0.040	0.030	0.070	0.010	0.046	☒	☐	RADIUS GAGE	2 PLS
7	0.090	0.030	0.120	0.060	0.093	☒	☐	RADIUS GAGE	2 PLS
8	0.980	0.030	1.010	0.950	0.961	☒	☐	CALIPER	
9	0.310	0.030	0.340	0.280	0.305	☒	☐	CALIPER	
10						☐	☐		
11						☐	☐		
12	NOTES PER QSI 018 4.1					☐	☐		
13	1					☐	☐		DIMENSIONS ARE IN INCHES
14	2					☐	☐		N/A
15	3					☐	☐		REMOVE SHARPEGES .015 MAX
16	4					☐	☐		N/A
17	5					☐	☐		N/A
18	6					☐	☐		DIMENSIONS - ACCEPTED
19						☐	☐		
20						☐	☐		
21						☐	☐		

First Article Inspection performed by:		Customer Approved Dwg. ☒	Customer Supplied Sample ☐	Fit, Form & Function Required ☐
Total Observations 17		Total Dim. In Tol. 9	Total Dim. Out of Tol. 0	Lot Number 4051235
Additional Inspection Comments:				

Inspected By RAMON SOTO	A 2	Date 6/1/2015
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Approved by 	A 5	Date 6/1/2015
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